

**ZIMMERMAN, KUHN, DARLING, BOYD, TAYLOR AND QUANDT, PLC**  
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August 9, 2005

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Mr. James Janiczek  
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Re: Williamsburg Receiving and Storage, LLC

Dear Ladies and Gentlemen:

As we discussed yesterday, enclosed please find the request of Williamsburg Receiving and Storage for a modification of the current Administrative Consent Order (WMD Order #31-07-02) to allow for an interim discharge of process wastewater. This request is being made as an interim measure only until the Department can act upon and issue a final determination consistent with an application for permit modification which will be provided to the Department by September 1, 2005, consistent with the request of Mr. Richard Powers of your office in his letter to Williamsburg Receiving and Storage dated July 25, 2005. As we discussed yesterday, my client intends to fully

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comply with the wastewater characteristic limitations expressed in their currently active permit to discharge. In concept, this would be accomplished by Abatching@ processed wastewater with fresh dilution water, verifying that the batched wastewater and dilution water mix meets discharge characteristics and then discharging this mix after characteristic verification by discharging to a rapid infiltration basin to be constructed consistent with the proposal and design parameters attached. I believe that this approach can also be considered a pilot test for long term application as part of the overall permit modification. (Please see EPA design manuals referenced in the Part 22 rules which favor pilot testing for base infiltration tests.) Thus, I think authority to approve this interim measure can be found not only under the auspices of Section 2 and Section 3 of the current Administrative Consent Order but also as part of a pilot test program as referenced in the Part 22 rules.

On the long term, it is our hope to separate the brine rich waste streams by oscillating plant operations so that the richer waste streams can be captured and either sold for dust control or, if necessary, containerized and shipped to an appropriate disposal facility consistent with requirements under Part 121 of NREPA. Thus, the necessary volumes of discharge water will decrease significantly when the richer waste stream is separated.

I would appreciate your review and comments/approval for this measure at your very earliest convenience. As we discussed, my client is containerizing its processed wastewater and, once capacity is exhausted, the plant will have to close. Also, exhausting capacity for storage makes dilution more problematic, as we currently anticipate using sealed vessels for the purposes of batching and diluting processed water. If all the tanks are full, there will be no room to batch sufficient dilution waters.

Please review the enclosed proposal and provide your comments and suggestions at your very earliest opportunity. My client and I sincerely appreciate your attention to this matter.

Sincerely,

**ZIMMERMAN, KUHN, DARLING,  
BOYD, TAYLOR AND QUANDT, PLC**

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JEQ:shp  
enclosure  
cc: Chris Hubbell

**Table 1**  
**Dilution Calculations for Plant Flows**

Cherry Blossom, LLC  
10190 Munro Road  
Williamsburg, Michigan

Area/Process	Volume/Day [gal]	Volume/Day [L]	Average Cl- Conc [mg/L]	Average BOD [mg/L]	Average Na+ [mg/L]	Number of Lab Results	Sampling Dates	Volume for Cl- Dilution (gal) to 200 mg/L	Volume for BOD Dilution (gal) to 250 mg/L	Volume for BOD Dilution (gal) to 500 mg/L	Volume for Na+ Dilution (gal) to 120 mg/L
<b>PITTING</b>											
Transfer Losses	1,800	6,840									
Wash/Spray	2,650	10,070									
Effluent	4,450	16,910	228	1,090	93.5	4	July & Sept. 2002	695	15,010	5,271	-1184
<b>SOAK/WASH</b>											
Cherry Transfer	3,000	11,400	6,000	51,400	1,490	1	June 5, 2002	97,040	616,167	306,578	41259
Soak/Wash Tank Effluent	7,200	27,360	690	ND	298.8	13	Jan. & Feb. 2002	19,684			12923
Wash/Spray	1,100	4,180	20	0	20	BG		-1,104	-1,104	-1,104	-1104
Effluent Subtotal	11,300	42,940						115,619	615,063	305,474	53,078
<b>COLOR</b>											
Effluent	700	2,660	223	11,400	1,995	5	June 2003	90	31,340	15,319	13176
<b>CONCENTRATOR</b>											
Effluent	3,000	11,400	20	0	20	BG	NS	-3,012	-3,012	-3,012	-3012
<b>FINISHING/PACKAGING</b>											
Wash/Spray	1,600	6,080	20	0	20	BG	NS	-1,606	-1,606	-1,606	-1606
<b>TOTAL DAILY VALUES:</b>	<b>21,050</b>	<b>79,990</b>	<b>1,342</b>	<b>9,254</b>				<b>111,786</b>	<b>656,795</b>	<b>321,446</b>	<b>60,452</b>
<b>Lean Plant Effluent</b>	<b>18,050</b>	<b>68,590</b>	<b>346</b>	<b>711</b>				<b>14,746</b>	<b>40,628</b>	<b>14,868</b>	<b>19,193</b>
<b>Effluent at Chloride Dilution</b>	<b>32,796</b>	<b>124,626</b>	<b>190</b>	<b>393</b>							

**NOTES:**

ND = No Data

BG = Assumed background values from well

Shading indicates analytical data reported by other consultants

Plant discharges based on client provided flow measurements